## GHz BGA Socket (direct mount - hardware) Assembly Instructions

## Tooling holes have to be designed into the target PCB for this version of the GHz BGA socket

- 1. Install the socket base assembly on the target PCB with the hardware (round head 0-80 screws and nuts) provided (see Detail A for orientation).
- 2. Place BGA package (solder ball side down) into the socket. NOTE: BGA orientation on target PCB is critical. If IC frame (optional) supplied, place it over the BGA package.
- 3. Place the compession plate on top of the BGA package.
- 4. Install the socket top assembly on to the socket base assembly and swivel to lock into the position.
- 5. Turn the compression screw clockwise, until it makes contact with the compression plate or the BGA package.
- 6. Apply appropriate torque as specified on page 1 of the part drawing. If torquedriver is not available necessary hex keys will be supplied with the socket. Use hex key to turn an additional 1/8th of a turn to 1/4th of a turn.

