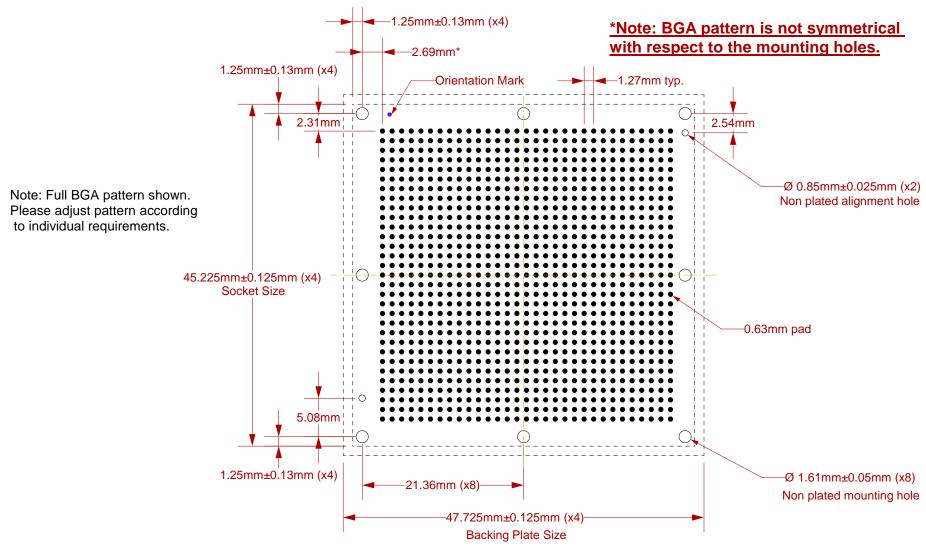


SG-BGA-6036 Drawing	Status: Released	Scale:	-	Rev: H
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Tele: (952) 229-8200 www.ironwoodelectronics.com	File: SG-BGA-6036 Dwg		Modified: 7/20/09, AE	

All tolerances: ±0.125mm (unless stated otherwise). Materials and specifications are subject to change without notice.



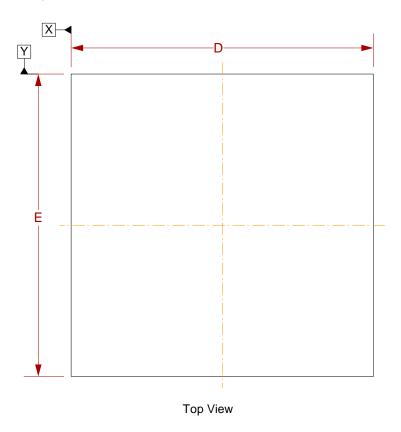
Target PCB Recommendations
Total Thickness: 2.4mm min.
Plating: Gold or Solder finish.

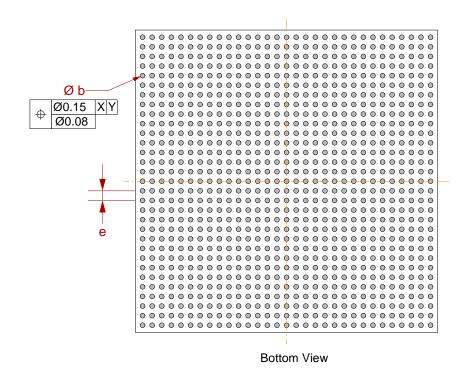
PCB Pad Height: Same or higher than solder mask.

NOTE: Steel backing plate may be required based on end user's application.

Recommended PCB Layout Tolerances: ±0.025mm [±0.001"] unless stated otherwise.

SG-BGA-6036 Drawing	Status: Released	Scale:	2:1	Rev: H	
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Tele: (952) 229-8200 www.ironwoodelectronics.com	File: SG-BGA-6036 Dwg		Modified: 7/20/09, AE		





1. Dimensions are in millimeters.

0.20 Z

A1

Side View

Interpret dimensions and tolerances per ASME Y14.5M-1994.

Dimension b is measured at the maximum solder ball diameter, parallel to datum plane Z.

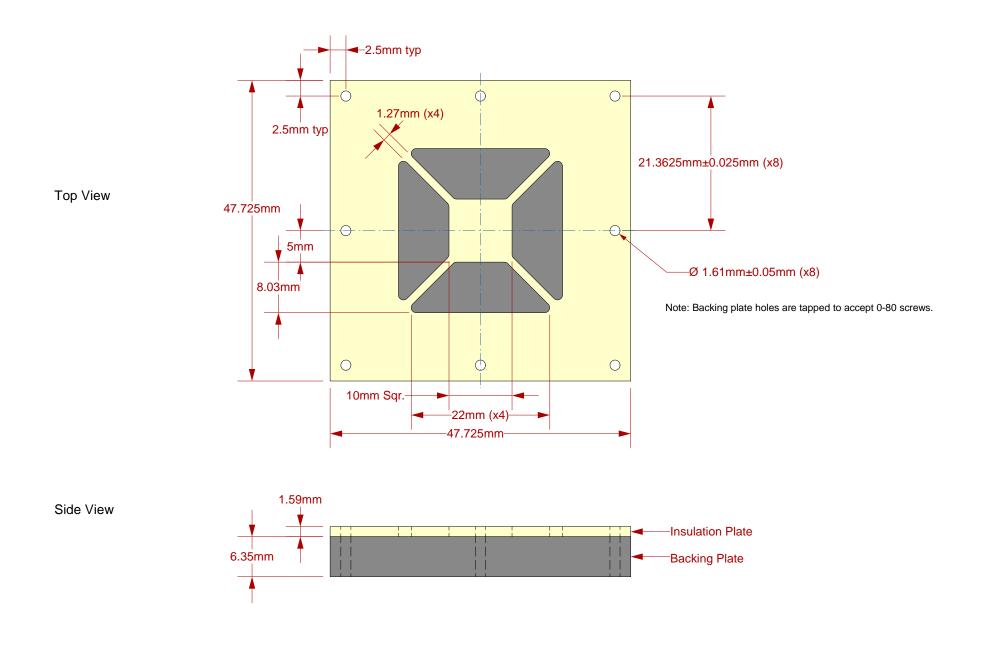
Datum Z (seating plane) is defined by the spherical crowns of the solder balls

DIM	MIN	MAX		
Α		3.50		
A1	0.50	0.70		
b		0.90		
D/E	40.00 BSC			
е	1.27 BSC			

Array: 31x31

^	Parallelism measurement shall exclude
5	any effect of mark on top surface of
	package.

	SG-BGA-6036 Drawing	Status: Released	Scale: -		Rev: H
2	© 2009 IRONWOOD ELECTRONICS, INC. 11351 Rupp Drive, Suite 400, Burnsville, MN 55337	Drawing: W. Watson File: SG-BGA-6036 Dwg		Date: 3/11/02	
	Tele: (952) 229-8200 www.ironwoodelectronics.com			Modified: 7/20/09, AE	



Description: <u>Insulation Plate and Backing Plate.</u>

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	File: SG-BGA-6036 Dwg		Modified: 7/20/09, AE	

All dimensions are in mm. All tolerences are +/- 0.125mm. (Unless stated otherwise)