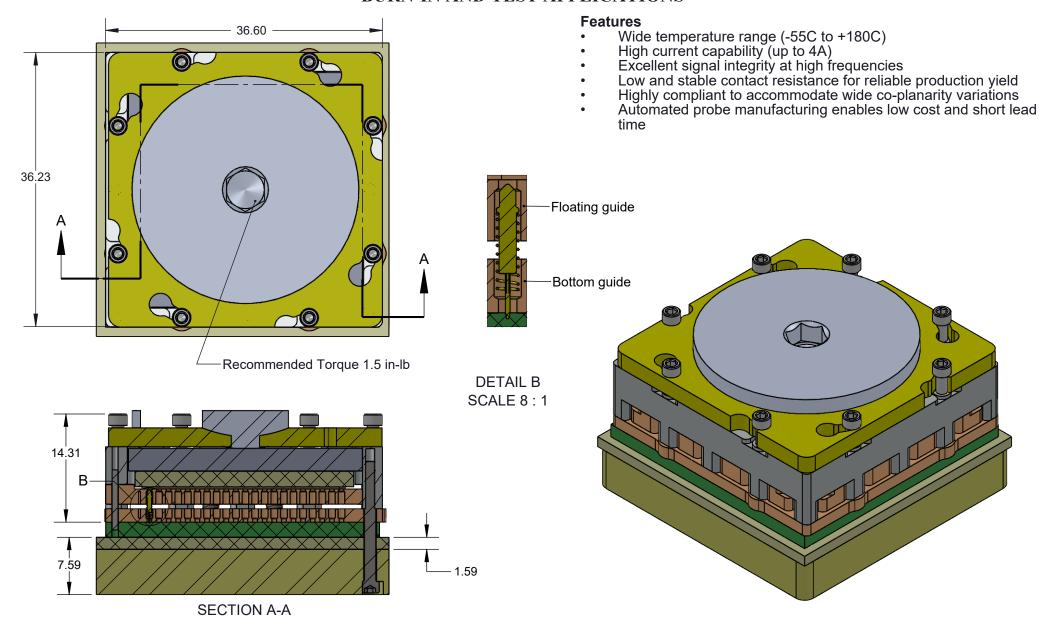
SBT-LCC DIRECT MOUNT, SOLDERLESS SOCKET FOR BURN-IN AND TEST APPLICATIONS



Description: SBT-LCC for 1.15x1.15 inch 0.05 inch pitch LCC84

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

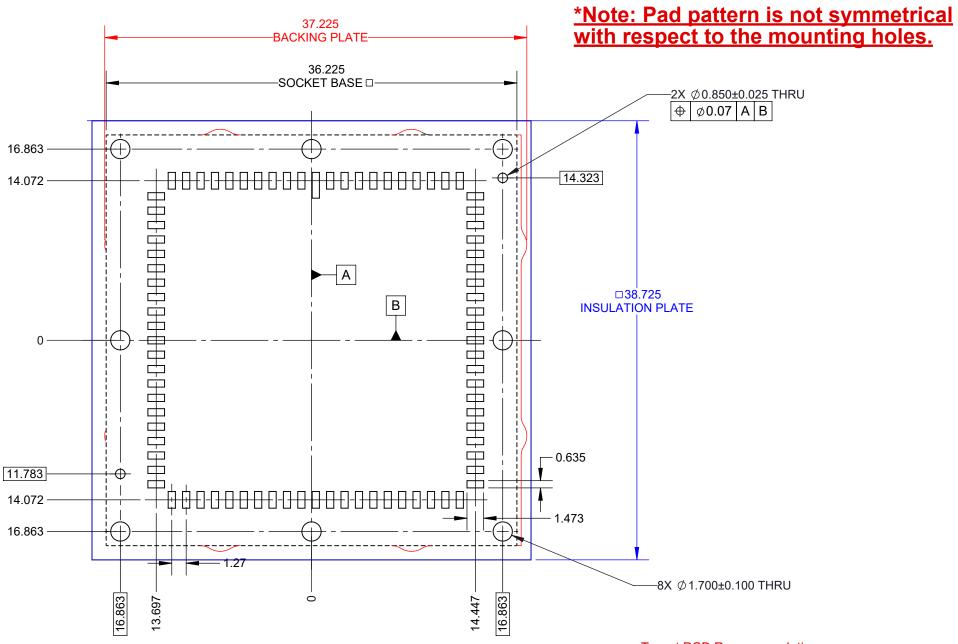
Tolerances: Hole diameters +0.03mm [+0.001"]. Pitches (from true position) +0.025mm [+0.001"] suit

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SBT-LCC-1001 Drawing			
4	Ironwood Electronics, Inc. Tele: (800) 404-0204		

www.ironwoodélectronics.com

STATUS: Released	SHEET: 1 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 2:1
FILE: SBT-LCC-1001 Dwg	DATE: 7/12/2023	



Description: Recommended Layout

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

Target PCB Recommendations Total thickness: 1.6-2mm.

Plating: Gold or Solder finish PCB Pad height: Same or higher than solder mask

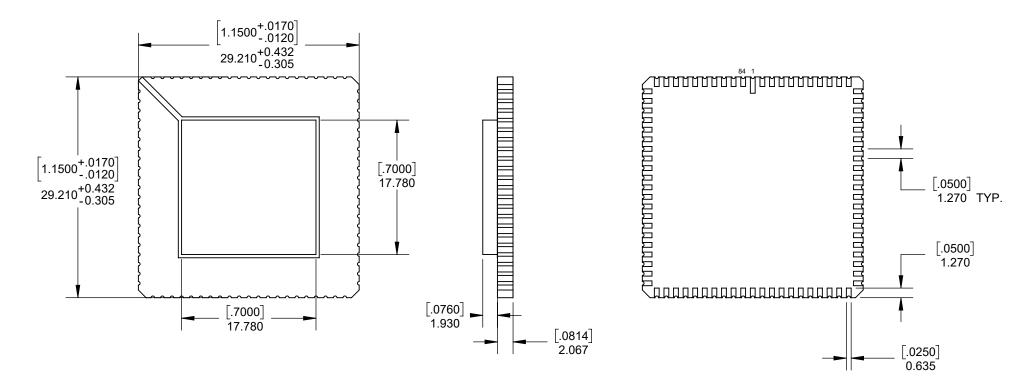
SBT-LCC-1001 Drawing

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STATUS: Released	SHEET: 2 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 3:1
FILE: SBT-LCC-1001 Dwg	DATE: 7/12/2023	

- 1. Dimensions are in millimeters.
- 2.
- Interpret dimensions and tolerances per ASME Y14.5M-1994.

 Dimension b is measured at the maximum solder ball diameter, parallel to datum plane Z. Datum Z (seating plane) is defined by the spherical crowns of the solder balls. 3.
- Parallelism measurement shall exclude any effect of mark on top surface of package.



IRONWOOD PACKAGE CODE: LCC84B

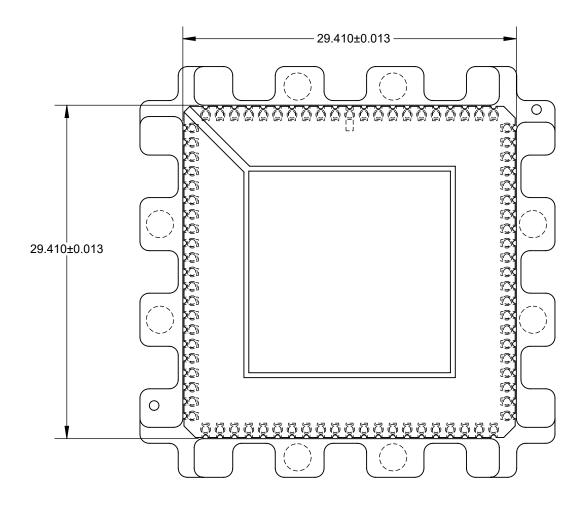
Description: LCC Spec

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice

SI	3T-LCC-1001 Drawing
A	Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodelectronics.com
	www.ironwoodelectronics.com

STATUS: Released	SHEET: 3 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 2:1
FILE: SBT-LCC-1001 Dwg	DATE: 7/12/2023	



FLOATING GUIDE IC POCKET OPENING IS 29.41x29.41mm ±0.0125mm

Description: Floating guide detail

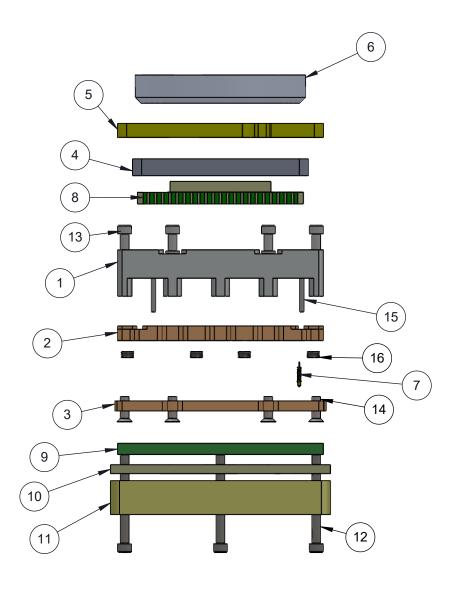
Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

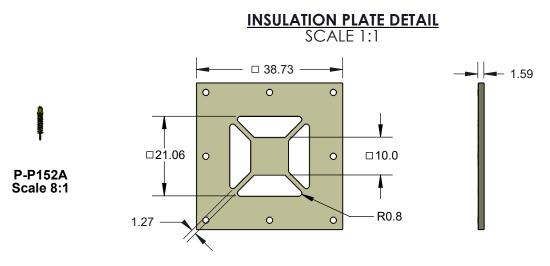
SBT-LCC-1001 Drawing



STATUS: Released	SHEET: 4 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 3:1
FILE: SBT-LCC-1001 Dwg	DATE: 7/12/2023	



ITEM NO.	DESCRIPTION	Material
1	Socket Base 31mm IC w 0.375mm shift	7075-T6 Aluminum Alloy
2	Floating Guide 1.27mm pitch LCC84	Semitron MDS 100
3	Bottom Guide 1.27mm pitch LCC84	Semitron MDS 100
4	Compression Plate 31mm Ni plated	7075-T6 Aluminum Alloy
5	Socket Lid 31mm swivel Ni plt	7075-T6 Aluminum Alloy
6	Compression Screw, M30	7075-T6 Aluminum Alloy
7	Pogo Pin, 1mm Pitch SBT LGA pin	Material <not specified=""></not>
8	Customer's LCC84 1.27mm 29.21mm IC	FR4 Standard
9	PCB LCC84 1.27mm 29.21mmmm	FR4 High temp
10	Insulation Plate	High Temp FR4
11	SBT NI PLT BACKING PLT 31MM	7075-T6 Aluminum Alloy
12	#0-80 X .625 LG, SOC HD CAP SCREW, ALLOY STL, BLK OXIDE	Alloy Steel
13	#0-80 Shoulder Screw, 1.59mm thread length	Stainless Steel (303)
14	#0-80, 90 deg., head pin guide screw, Peek material	PEEK unfilled
15	Dowel pin, 1/32" x 5/16", SS	Chrome Stainless Steel
16	Floating Guide Spring	Alloy Steel (SS)



Description: Skt Assem, Insulation Plate

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SBT-	LCC-10)01 Dı	awing



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Weight: 68.23

STATUS: Released	SHEET: 5 OF 5	REV. A
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 3:2
FILE: SBT-LCC-1001 Dwg	DATE: 7/12/2023	