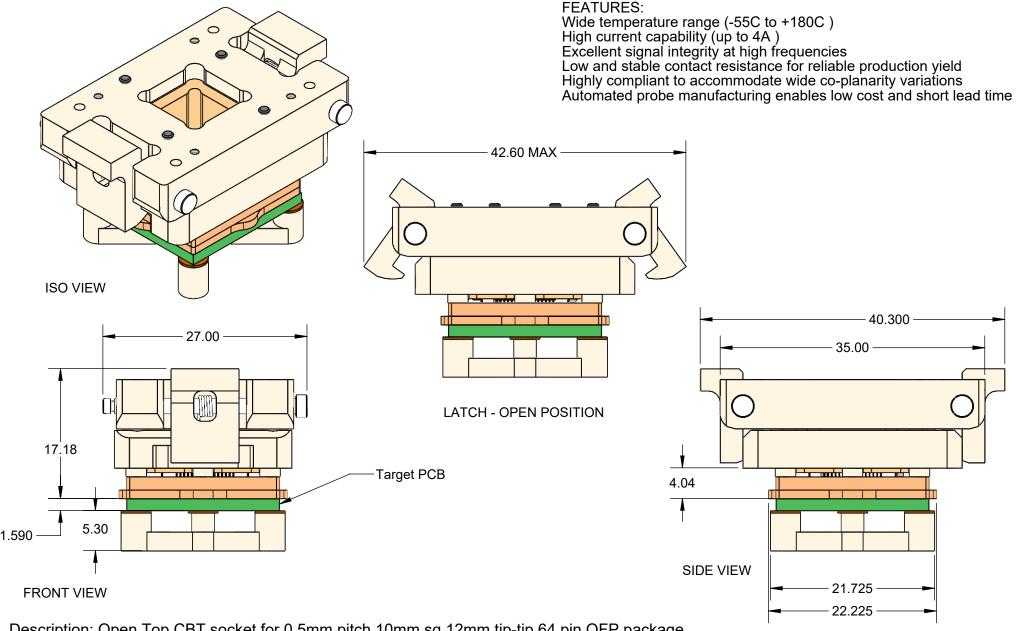
# OPEN TOP DUAL LATCH CBT-QFE DIRECT MOUNT, SOLDERLESS SOCKET FOR BURN-IN AND TEST APPLICATIONS



# Description: Open Top CBT socket for 0.5mm pitch 10mm sq 12mm tip-tip 64 pin QFP package

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice

CBT-QFE-3007 Drawing	Material: N/A	STATUS: Released	SHEET: 1 OF 6	REV. C
Ironwood Electronics, Inc. Tele: (800) 404-0204	Finish: N/A Weight: 22.15	ENG: S. Faiz	DRAWN BY: M. Raske	SCALE: 2:1
www.ironwoodelectronics.com		FILE: CBT-QFE-3007 Dwg	DATE: 12/15/2015	

\*Note: IC pattern is not symmetrical with respect to the mounting holes. It is shifted by 0.25mm to the right. of center. 22.225 Component keepout for socket base **BACKING PLATE** see page 5 for details 11.40 7.50 Ø 1.70±0.10 (x4) THRU ⊕ Ø 0.035 A 5.3625 \* Ø 0.850±0.025 (x2) THRU 3.50 ⊕ Ø 0.025 A B 3.1625 6.3225 8.8625 5.70 Α В 11.40 1.550 0.500 22.225 0.100 7.50 3.7825 8.8625 0.250 **DETAIL A** 8.8625 8 8625 **SCALE 12:1** 

# <u>Target PCB DesignRecommendations:</u> Total thickness: 1.59mm min.

Total thickness: 1.59mm min. Plating: Gold or Solder finish

# **Description: Recommended PCB Layout**

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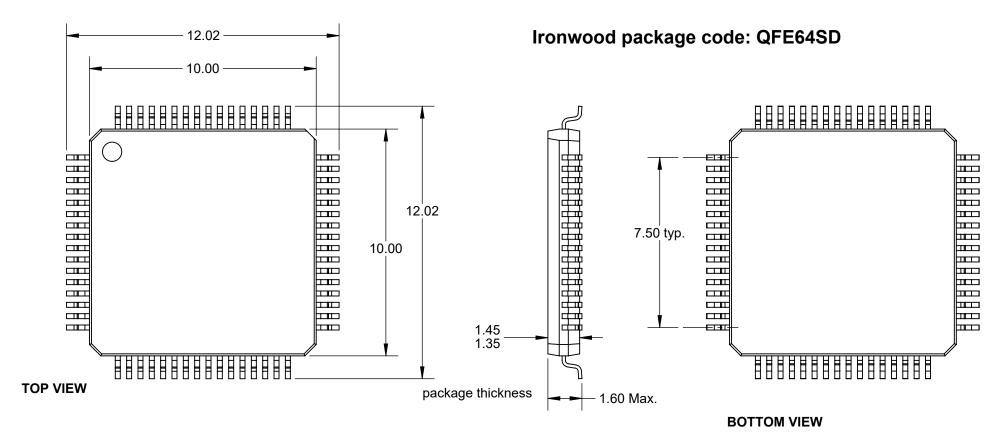
Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

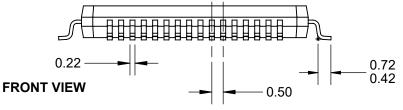
Tolerances: Hole diameters ±0.0254mm [±0.001"], Pitches (from true position) ±0.0762mm [±0.003"], substrate thickness tolerance ±10%, all other tolerances ±0.127mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

(	CBT-QFE-3007 Drawing
	Ironwood Electronics, Inc. Tele: (800) 404-0204

Material: N/A Finish: N/A Weight: 22.15

STATUS: Released	SHEET: 2 OF 6	REV. C
ENG: S. Faiz	DRAWN BY: M. Raske	SCALE: 4:1
FILE: CBT-QFE-3007 Dwg	DATE: 12/15/2015	





#### SIDE VIEW

1. Dimensions are in millimeters.

2. Interpret dimensions and tolerances per ASME Y14.5M-1994.

3. Dimension b is measured at the maximum solder ball diameter, parallel to datum plane Z.

4. Datum Z (seating plane) is defined by the spherical crowns of the solder balls.

5. Parallelism measurement shall exclude any effect of mark on top surface of package.

# **Description: Compatible Device**

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

CBT-QFE-3007 Drawing	Finish: N/A	STATUS: Released	SHEET: 3 OF 6	REV. C
Ironwood Electronics, Inc. Tele: (800) 404-0204		ENG: S. Faiz	DRAWN BY: M. Raske	SCALE: 6:1
www.ironwoodelectronics.com	Weight. 22.10	FILE: CBT-QFE-3007 Dwg	DATE: 12/15/2015	

# All Aluminum Machined Components are Nickel Plated 10 5 11 2 19 16 15 3 17 18

**Description: Socket Assy** 

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice

	17	17 Middle guide QFE64 12x12mm T-T, 0.5mm pitch		1	Semitron MDS 100	
	18	Bottom CBT pin guide QFE64SD		1	Semitron MDS 100	
	19	19 CBT socket base double latch		1	7075-T6 Aluminum Alloy w/ Ni plating	
	20 Compression plate QFE64 0.5mm pitch			1	Torlon 5530	
	21 Stamped Pin, 0.4mm SBT-BGA		64	N/A		
	STATUS: R	Released SHEET:	: 4 OF 6		REV. C	
	ENG: S. Fa	niz DRAWN	DRAWN BY: M. Raske		SCALE: 2:1	
	FILE: CBT-QFE-3007 Dwg		12/1	5/2015		

ITEM

NO.

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

**DESCRIPTION** 

Target PCB QFE64SD 0.5mm pitch 10mm sq body 12mm tip

to tip CFE LQFP64 0.5mmm pitch

10mm sq body 12mm T-T

Floating Guide Spring

Lid, double latch socket

Z latch: 2mm, 9.00x12.44x8.00;

2.35x5.2

Hinge Pin, 2mm OD, 24mm Lg,

SS

Ni plt 5 POST BACKING PLATE

15MM

Insulating washer, 4mm OD.

#0-80, 90 deg., head pin guide

screw, Peek material

302SS Comp. Spring .375"

Length, .125" OD, .016" Wire

Dia. #0-80 X .25 LG, SOC HD CAP

SCREW, ALLOY STL, BLK

OXIDE

#0-80 x 0.5, SH Cap Screw

Dowel Pin, M1.5 X 5mm LG,

Hardened Steel

Coil Spring, 180 0.109" OD, SS

Dowel pin, 1/32" X 1/4", SS

CBT-QFE64SD Floating spring

pin guide

Default/QTY.

1

1

4

1

2

2

1

5

4

4

4

5

4

2

2

1

Material

FR4 High temp

Material <not

specified>

Alloy Steel (SS) 7075-T6 Aluminum

Alloy w/ Ni plating

7075-T6 Aluminum

Alloy w/ Ni plating

Stainless Steel

(303)

7075-T6 Aluminum

Alloy w/ Ni plating

Kapton

Polyimide/Cirlex

PEEK unfilled

Stainless Steel

(302)

Alloy Steel

Alloy Steel

AISI 347 Annealed

Stainless Steel (SS) Stainless Steel

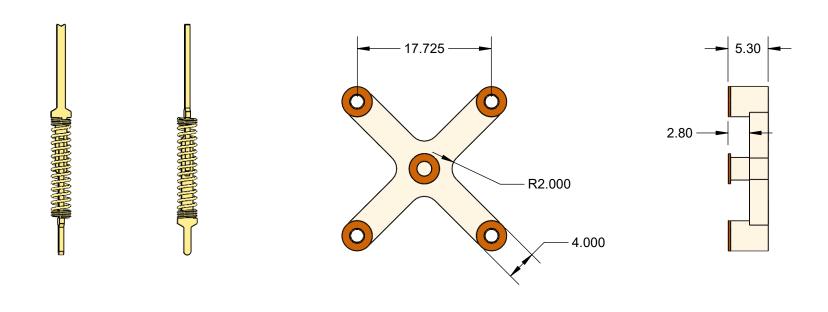
(302)Stainless Steel (18-

8)

Semitron MDS 100

CBT-O	FF-3007	Drawing
OD 1 - G	1 L-3001	Diawiiiq

Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodélectronics.com Material: N/A Finish: N/A Weight: 22.15



PIN DETAIL SCALE 16:1

**BACKING PLATE DETAIL** 

### Description: PIN, BACKING PLT DETAIL

 $\label{primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.$ 

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

CBT-QFE-3007 Drawing	Material: N/A	STATUS: Released	SHEET: 5 OF 6	REV. C
Ironwood Electronics, Inc. Tele: (800) 404-0204	Finish: N/A Weight: 22.15	ENG: S. Faiz	DRAWN BY: M. Raske	SCALE: 2:1
www.ironwoodelectronics.com	***Olgrit. 22.10	FILE: CBT-QFE-3007 Dwg	DATE: 12/15/2015	

R	lev	Date	Initials	Description
	В	2/26/19	MR	M7401 was M2965, latch re-design
(	С	08/11/2025	GC	LATCH, LID, BASE & BACKING PLATE CHANGED FROM BLACK ANODIZED TO 7075-T6 Aluminum Alloy, Nickel plated

# **Description: REVISIONS**

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.0254mm [±0.001"], Pitches (from true position) ±0.0762mm [±0.003"], substrate thickness tolerance ±10%, all other tolerances ±0.127mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

CBT-QFE-3007 Drawing	Finish:	STATUS: Released	SHEET: 6 OF 6	REV. C
©2018 Ironwood Electronics, Inc. Tele: (800) 404-0204		ENG: S. Faiz	DRAWN BY: M. Raske	SCALE: 2:1
www.ironwoodelectronics.com	worght.	FILE: CBT-QFE-3007 Dwg	DATE: 12/15/2015	