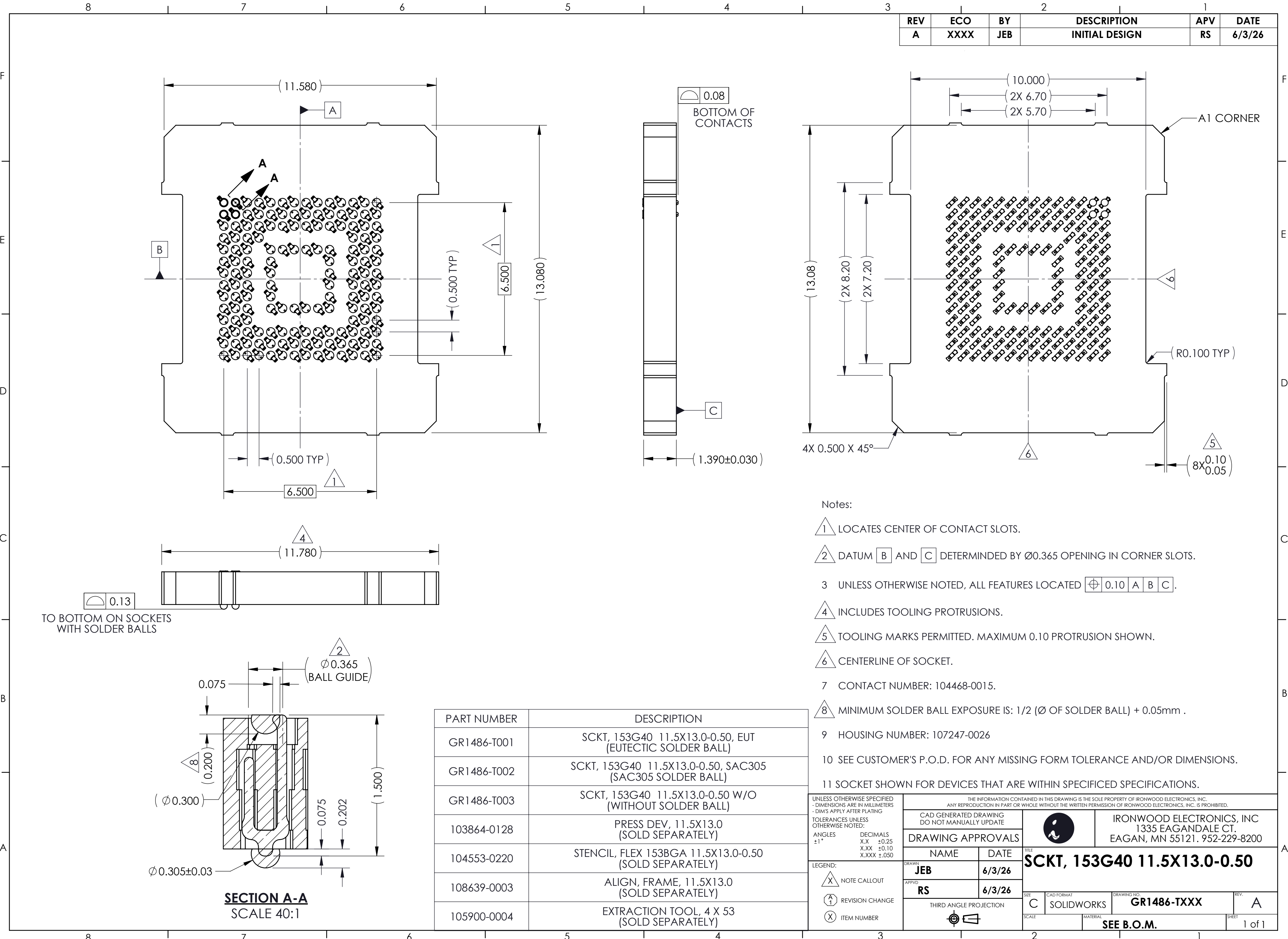




REV	ECO	BY	DESCRIPTION	APV	DATE
A	XXXX	JEB	INITIAL DESIGN	RS	6/3/26

Notes:

- 1 LOCATES CENTER OF CONTACT SLOTS.
- 2 DATUM [B] AND [C] DETERMINED BY Ø0.365 OPENING IN CORNER SLOTS.
- 3 UNLESS OTHERWISE NOTED, ALL FEATURES LOCATED $\oplus 0.10$ [A] [B] [C].
- 4 INCLUDES TOOLING PROTRUSIONS.
- 5 TOOLING MARKS PERMITTED. MAXIMUM 0.10 PROTRUSION SHOWN.
- 6 CENTERLINE OF SOCKET.
- 7 CONTACT NUMBER: 104468-0015.
- 8 MINIMUM SOLDER BALL EXPOSURE IS: 1/2 (Ø OF SOLDER BALL) + 0.05mm .
- 9 HOUSING NUMBER: 107247-0026
- 10 SEE CUSTOMER'S P.O.D. FOR ANY MISSING FORM TOLERANCE AND/OR DIMENSIONS.
- 11 SOCKET SHOWN FOR DEVICES THAT ARE WITHIN SPECIFIED SPECIFICATIONS.

UNLESS OTHERWISE SPECIFIED - DIMENSIONS ARE IN MILLIMETERS - DIMS APPLY AFTER PLATING TOLERANCES UNLESS OTHERWISE NOTED: ANGLES DECIMALS ±1° X.X ±0.25 X.XX ±0.10 X.XXX ±0.050		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF IRONWOOD ELECTRONICS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF IRONWOOD ELECTRONICS, INC. IS PROHIBITED.									
		CAD GENERATED DRAWING DO NOT MANUALLY UPDATE			IRONWOOD ELECTRONICS, INC 1335 EAGANDALE CT. EAGAN, MN 55121. 952-229-8200						
DRAWING APPROVALS		TITLE SCKT, 153G40 11.5X13.0-0.50									
NAME						DATE					
DRAWN JEB		6/3/26		SIZE C		CAD FORMAT SOLIDWORKS		DRAWING NO. GR1486-TXXX		REV. A	
APPROV RS		6/3/26				THIRD ANGLE PROJECTION 		SCALE		MATERIAL SEE B.O.M.	
LEGEND:  NOTE CALLOUT  REVISION CHANGE  ITEM NUMBER											

PART NUMBER	DESCRIPTION
GR1486-T001	SCKT, 153G40 11.5X13.0-0.50, EUT (EUTECTIC SOLDER BALL)
GR1486-T002	SCKT, 153G40 11.5X13.0-0.50, SAC305 (SAC305 SOLDER BALL)
GR1486-T003	SCKT, 153G40 11.5X13.0-0.50 W/O (WITHOUT SOLDER BALL)
103864-0128	PRESS DEV, 11.5X13.0 (SOLD SEPARATELY)
104553-0220	STENCIL, FLEX 153BGA 11.5X13.0-0.50 (SOLD SEPARATELY)
108639-0003	ALIGN, FRAME, 11.5X13.0 (SOLD SEPARATELY)
105900-0004	EXTRACTION TOOL, 4 X 53 (SOLD SEPARATELY)